



1. Core a perpendicular hole to the main line:  
- 5" hole for 4" pipe inlet  
- 7" hole for 6" pipe inlet  
- 9" hole for 8" pipe inlet



2. Using sand paper or a file, clean and remove any burrs from opening.



3. Remove band clamp from QwikSeal, fold and insert into opening. Unfold.



4. Pull up on QwikSeal until it stops against the inside of the pipe.



5. Measure the depth of the QwikSeal, from the pipe stop to the top edge.



6. Measure the depth of the fitting to be attached pipe stub. See alternative method below.



7. Add the dimensions of the QwikSeal and the fitting and cut a stub to that length.



8. Bevel the leading edge of the pipe stub for easier insertion into the QwikSeal.



9. Lubricate the QwikSeal and pipe stub.



10. Start the pipe stub into the QwikSeal by hand.



11. Using a hammer and block of wood, drive the pipe stub to the QwikSeal pipe stop.



12. Install the band clamp at 60 in-lbs. torque.



13. Install pipe fitting. Fitting should sit flush with the surface of the QwikSeal.



## Alternative Methods to Stub and Fitting

**Bell End Pipe:** You may also use the bell end of a piece of SDR-35 or SCH-40 instead of the stub and fitting method. After measuring the depth of the QwikSeal in step 5, transfer this measurement to the bell end of your inlet pipe, measuring from the bell. (Figure A) Proceed with steps 8 - 12.

**Street Fittings:** Street fittings may also be used with QwikSeal. (Figure B)

